# TECHNICAL INFO



**Powder Coatings Sheet** 

TIPC/T-5.0222

# **Zero Zinc Primer Powder**

### **General Description**

Zero Zinc Primer is designed to provide excellent adhesion properties with the substrate and the topcoat. It is also formulated to deliver high anti-corrosion resistance to components subjected to severe environmental conditions. It is appropriate for applications requiring outstanding anti-corrosion protection with no heavy metals and all the benefits of a powder coating.

## **Coating Properties**

**ASTM D523-89** Gloss at 60°: 70-80

**DPC TM 10.219** 

PCI powder smoothness: 6

**ASTM D2454-95** 

Overbake resistance, Time: 100%

ASTM D3363-92a Pencil Hardness: 2H

**ASTM D2794-93** 

Dir / Rev Impact. Gardner: 40 / 30 in./lbs.

#### **Restriction of Hazardous Substances**

Twin City Fan does not intentionally add any of the restricted substances, as defined in the European directive 2011/65/ EU (RoHS - Restriction of Hazardous Substances), Article (4)2, Annex II, to this product, and have determined that any impurities disclosed to us by our suppliers are in amounts less than the maximum concentration values tolerated by weight in homogeneous materials for the restricted hazardous substances; lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls and polybrominated diphenyl ethers, under the RoHS directive.

#### **Disclaimer**

Conditions under which our materials may be used are beyond our control. The suitability for application and performance of finished goods coated with Twin City Fan material is the sole responsibility of the customer and end user. Twin City Fan expressly denies specific or implied warranties including warranties for fitness for a particular use or purpose.



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