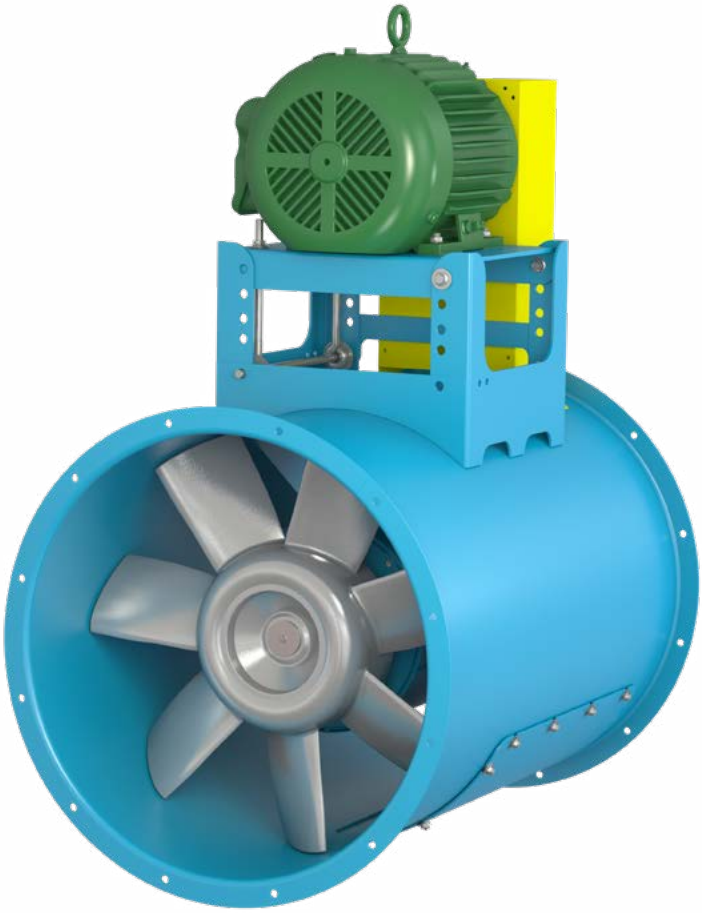
TCF

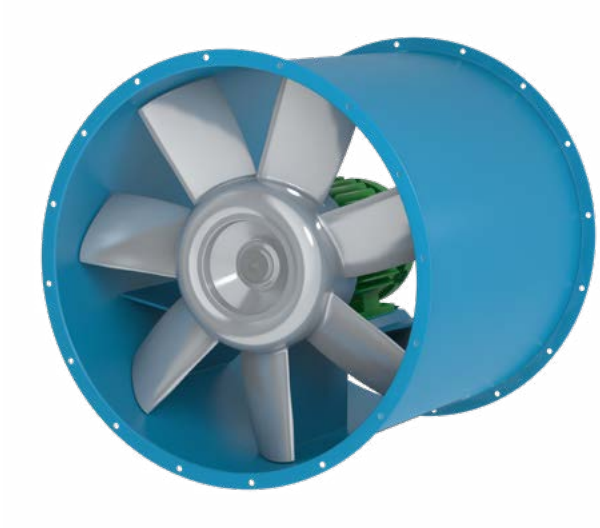
TWIN CITY FAN

INDUSTRIAL PROCESS AND
COMMERCIAL VENTILATION SYSTEMS

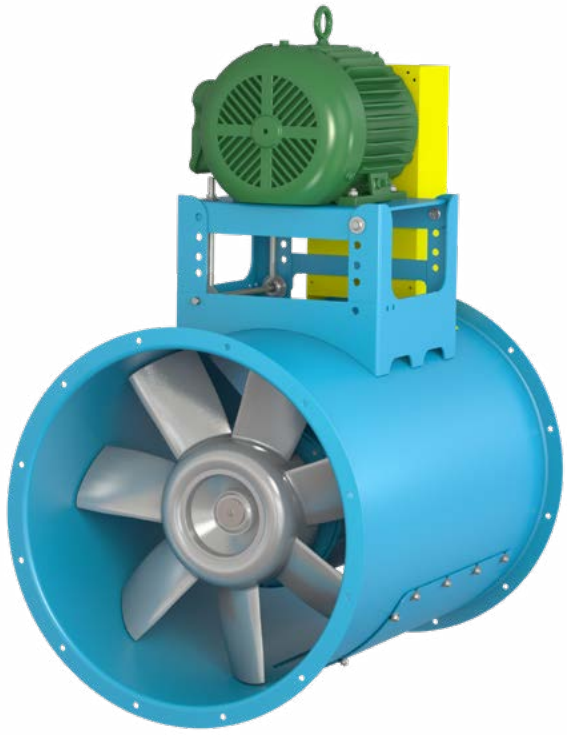
AXIFAN TUBEAXIAL FANS

Model TCTA





TCTA
Direct Drive, Arrangement 4



TCTA
Belt Driven, Arrangement 9

Overview

TCTA

The Model TCTA AXIFAN Tubeaxial Fan from Twin City Fan & Blower is designed to handle a wide range of requirements ranging from general ventilation to process air supply. Its mounting flexibility, which allows it to be mounted as part of the ductwork, makes it ideal for many industrial and commercial applications.

Typical Applications Include

Data Center Exhaust, General HVAC, Generator Room Ventilation, Swimming Pool Exhaust, Kitchen Exhaust, Dishwasher Exhaust, Elevator Shaft Exhaust/Pressurization, Emergency Smoke Exhaust, Stairwell Pressurization

Configurations

Direct and Belt Driven – vertical & horizontal mount configurations

Impeller Type

Aluminum

Optional Construction

Clamshell Construction, Swingout Construction, AMCA Type A or B Spark Resistant, High Moisture Modification, High Temperature Construction up to 250°F

Certifications

UL 705 Listed for Electrical

Sizes and Performance

- 12" to 60" impeller diameters
- Airflow to 96,000 CFM
- Static pressure to 5" w.g.
- 37 unique diameters and hub-to-tip ratios

c UL us Model TCTA is available with UL/cUL 705 listing for electrical, File No. E158680.

For complete product performance, drawings and available accessories, download our Fan Selector software at *tcf.com*.

Applications

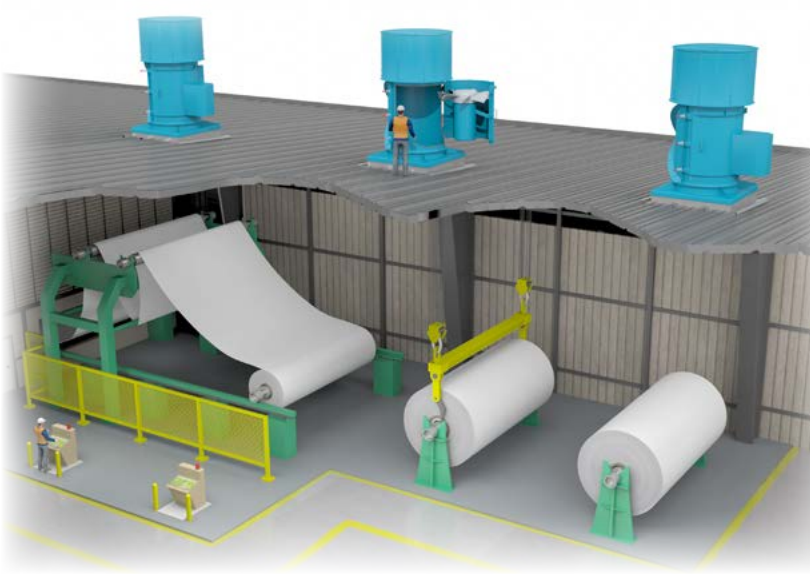
TCTA

Ventilation
Whether duct mounted or provided with an inlet bell for open inlets, TCTA AXIFAN is the logical choice for almost any ventilating system. Available as either a supply or return fan, the magnitude of fan/impeller combinations to choose from ensures the user of a high efficient, economical, quiet, long-running fan.

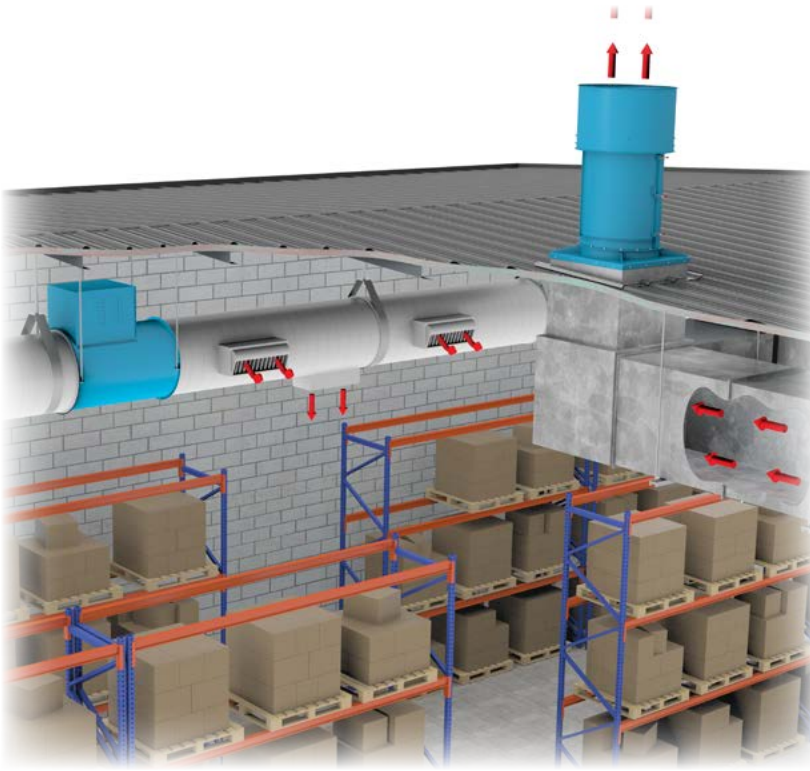
Industrial Process
Designed for rugged industrial service, the TCTA AXIFAN is an ideal component for most industrial air systems. The heavy-duty housing construction and large diameter shaft/bearing combinations can handle the toughest of airstreams.

Upblast Style Power Roof Ventilator
Fitted with a stack cap, curb cap and a weather cover, the TCTA AXIFAN makes an ideal upblast style power roof ventilator. The broad band high efficiency range makes this fan ideal for installation both with and without ductwork attached.

Easy Access Fans
Our clamshell design was crafted to minimize downtime in applications requiring frequent cleaning. Need the ability to perform maintenance too? Our swingout design provides unparalleled accessibility to critical components, such as the shaft, bearings, V-belt drive and impeller assembly, all without the hassle of ductwork removal to fit all of your maintenance and cleaning needs. See more about how our designs provide you value on page 5.



Paper Mill Ventilation



Warehouse Exhaust

Energy Regulations

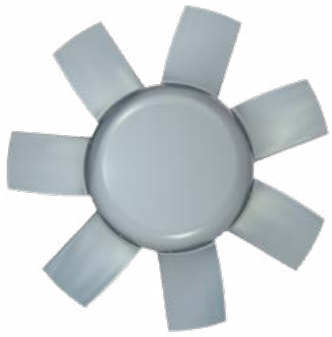
Twin City Fan & Blower supports energy efficiency regulations enacted by the U.S. Department of Energy (DOE) and specific states. The selection and application of fan products is a significant part of these regulations. Engineers and specifiers must understand how to apply TCF products to their specific applications to meet applicable DOE and state regulatory requirements. Twin City Fan & Blower has made significant investments in product testing and development to provide efficient products. Developments in Twin City Fan & Blower's Fan Selector software are in place to aid your decision in product selection to assist with meeting the efficiency requirements as stipulated in the applicable regulations.

CONSTRUCTION FEATURES

Housing
Housings are one-piece, heavy-gauge, hot-rolled steel construction. Flanges on both the inlet and outlet are integrally rolled and punched for attachment to ductwork or accessories as necessary. The sheet seam is continuously-welded and ground smooth to assure efficient airflow through the housing. On Arrangement 4 direct drive units neither the impeller nor the motor protrudes beyond the housing, allowing for an easy mount into existing ductwork.

AXIFAN Impeller
The heart of the TCTA AXIFAN fan lies in its impeller. Cast of high strength aluminum alloy, the one-piece TCTA AXIFAN impeller has been developed to maximize the highest efficiency possible. Attention to detail in blade and hub design have created what is felt to be the most efficient and reliable axial fan on the market today. With the wide range of hub-to-tip ratios available, there is a TCTA AXIFAN to meet any air movement requirements.

Belt Fairing
The V-belt drive assembly is extended through a two-piece belt fairing. The belt fairing is an aerodynamically designed tube, welded continuously to both the inner cylinder (bearing housing) and the fan housing, thus protecting the V-belts from the direct blast of the airstream.



Hub-To-Tip Ratio
The multitude of TCTA impellers evolves from nine basic castings. Each casting is machined and cut to the proper diameter. By cutting the same model casting to one of several different diameters, different hub-to-tip ratios are created. Since each hub ratio has slightly different pressure/efficiency characteristics, the freedom of having several impellers (different hub ratios) for a set diameter provides the opportunity to maximize efficiency at the required point of rating.

Shaft and Bearings/Inner Cylinder
Shafts for belt driven units are ground and polished steel construction machined to a suitable diameter to allow the rotating assembly to operate well below the first critical speed.

Bearings are ball or roller type selected for a minimum average life of 200,000 hours. Bearing life is determined in accordance with standards set forth by AFBMA (Anti-Friction Bearing Manufacturers Association). All bearings are provided with extended lubrication lines terminating at the housing exterior.

The complete shaft and bearing assembly is mounted within the inner cylinder, safely isolating these components from the high velocity airstream.

Drive Isolated from Airstream
The shaft and bearing assembly is mounted within the inner cylinder to isolate these components from the high velocity airstream.

The V-belt drive assembly is extended through a two-piece belt fairing. The belt fairing is an aerodynamically designed tube, designed to maximize fan efficiency, minimize air blockage and reduce noise generation.

Motor
Motors for Arrangement 9, belt driven fans are standard foot-mounted NEMA design. All of the various enclosures (open drip-proof, totally enclosed, explosion proof, etc.) can be accommodated through the use of an adjustable motor base. This motor mounting platform pivots at several locations to offer a wide range of adjustment for belt tension.

Motors for Arrangement 4, direct drive fans are foot-mounted, NEMA standard, totally enclosed fan cooled (TEFC), continuous-duty, ball bearing type with Class “F” insulation and of cast iron construction when commercially available. Motors, which are equipped with grease lubricated bearings, have extended lube lines to the housing exterior. For ease of wiring the motor, wiring connections are extended to an external conduit box mounted on the fan exterior. The fan housing exterior has a duplicate motor nameplate mounted adjacent to the fan nameplate.

Spark Resistant Construction

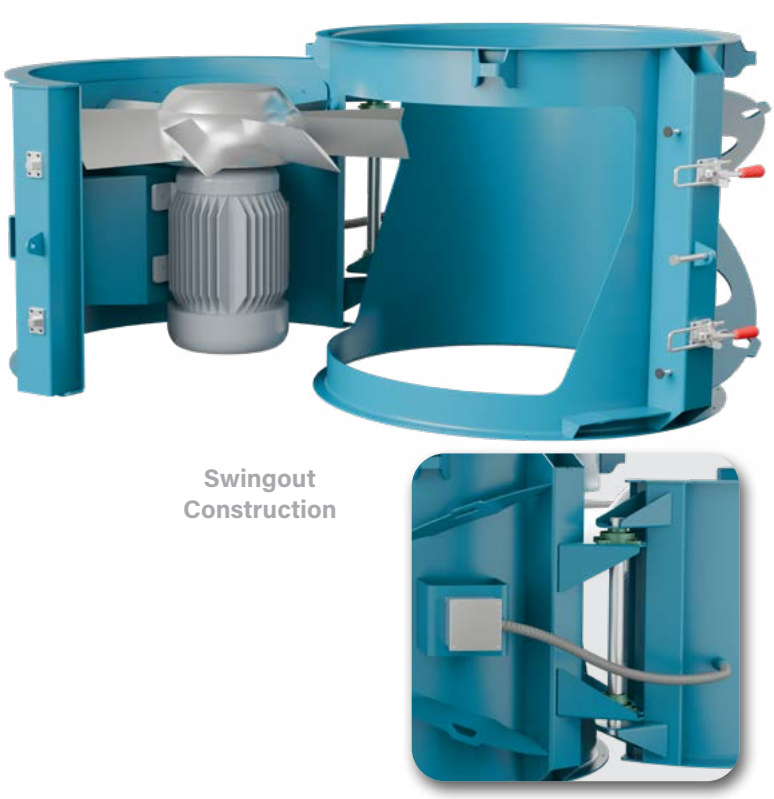
Fan applications may involve the handling of fumes or vapors. Such applications require careful consideration by the system designer to ensure the safe handling of such gases. Twin City Fan & Blower offers the following classifications of spark resistant construction per AMCA Standard 99-0401. It is the specifier's or the user's responsibility to specify the type of spark resistant construction with full recognition of the potential hazards and the degree of protection required.

Type A - All parts of the fan in contact with the airstream must be made of nonferrous material — usually aluminum and limited to 200°F.

Type B - The fan shall have a nonferrous impeller and nonferrous rub ring about the opening through which the shaft passes — usually aluminum impeller and rub ring and limited to 200°F. Consult factory for availability.

Swingout Construction

Swingout construction provides easy access to the fan for cleaning and general maintenance without removing it from the ductwork. When quick-open clamp latches are released, the door swings out on heavy-duty hinges to provide out of the airstream access to the impeller for cleaning. For additional access to the shaft and bearings, a split inner cylinder is provided. Available in sizes 21-60.



Swingout Construction

Clamshell Construction

Clamshell construction is ideal for applications needing regular cleaning. Depending on the size, one door (sizes 18-36) or two doors (sizes 42-60) are secured with quick access latches. These doors open outward and allow access to the internal components of the fan. As standard, there is an access door on the inner cylinder, allowing easy access to clean around the bearings. It is essential to follow proper safety precautions during cleaning. If bearing, shaft or impeller replacement is required, the fan should be removed from the ductwork or roof to facilitate safe replacement of parts. If replacement of these parts while ducted or on the roof is required, it is recommended to use swingout construction.

Clamshell Construction

High Moisture Modification

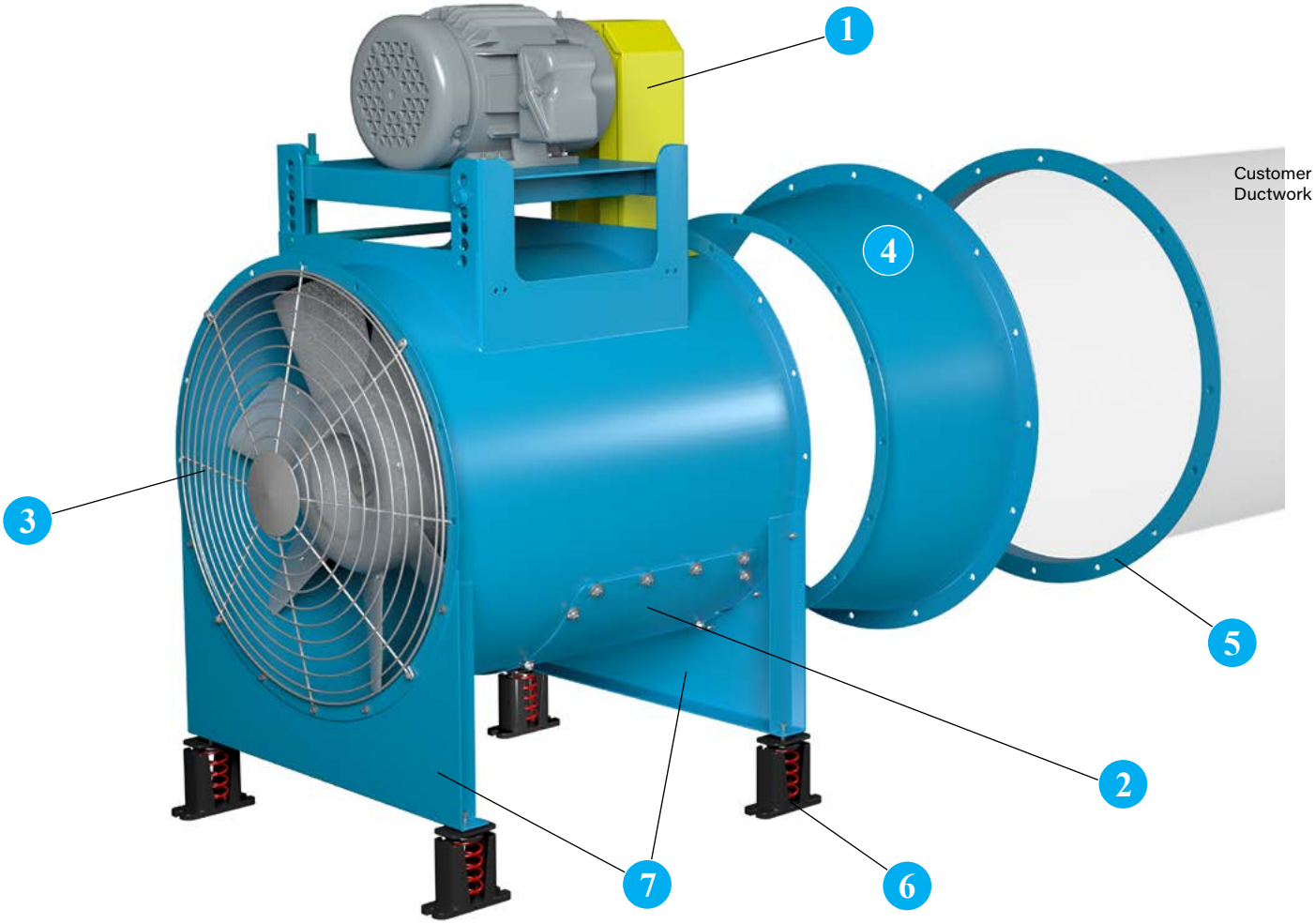
A shaft seal and added gaskets to the bearing housing protect the rotor assembly from damage due to moisture ingress. Ideal for steam and high humidity applications.

Other Optional Construction

- High Temperature Construction (200°F-250°F, belt driven only)
- Reverse Flow Configuration

TCF TWIN CITY FAN

OPTIONS/ACCESSORIES



1 **Belt Guard** Belt guard protects personnel from the moving drive parts. OSHA and quick access guards are available.

2 **Access Door** For quick impeller inspection and maintenance. Access doors are specified where examination and cleaning of the fan interior is required.

3 **Safety Screens** Available for mounting in the fan inlet or outlet in non-ducted applications.

4 **Inlet Cone** Heavy-gauge and spun to match the impeller intake rim to ensure smooth airflow. Inlet cone flange is prepunched for mounting. Inlet cones are shipped loose as standard. An integral inlet cone is optional.

5 **Companion Flange** Companion flanges are commonly connected to a user's duct for easy installation of flexible connections between the fan and duct. Companion flanges and flex connectors are punched to match the fan's inlet or outlet punching.

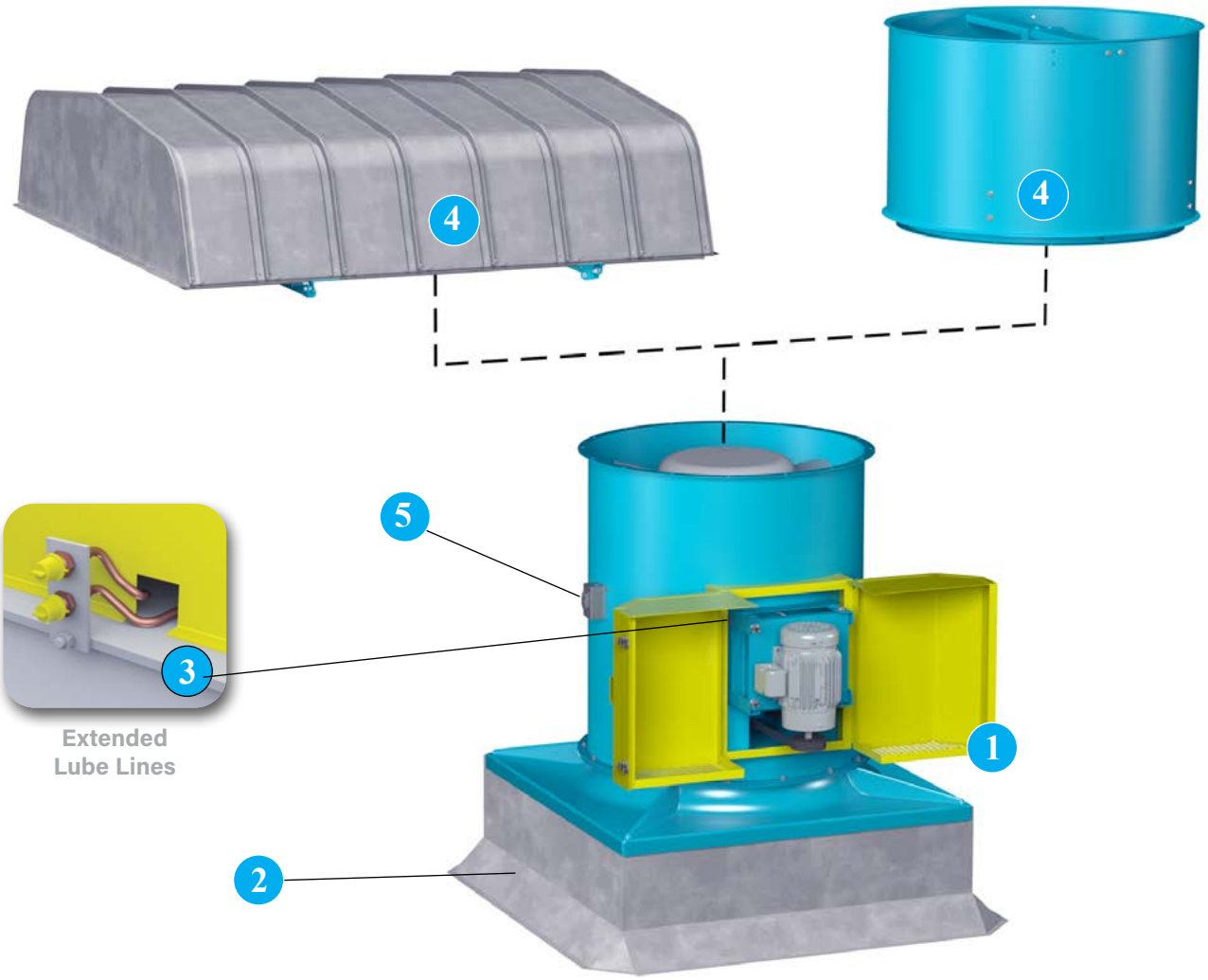
6 **Vibration Isolators** Spring type vibration isolation mounts are available to damper vibration and noise transmission in floor mounted installations. Also available in rubber-in-shear type construction.

7 **Support Legs, Horizontal** For horizontal flow with floor mounting, support legs are welded to the fan flange with bolt holes aligned for connection of ductwork.

Other Accessories Include:

- Inlet Bell
- Vibration Isolators (Ceiling Hung)
- Shaft Seal
- Support Legs (Brackets)
- Outlet Cone
- Suspension Clips Horizontal Ceiling Hung

OPTIONS/ACCESSORIES



1 **Weather Cover** For outdoor installations, the weather cover completely encloses the motor and V-belt drive from the elements. Available in one-piece or clamshell construction. Provided with slots for ventilation, the cover is easily removable for inspection and maintenance. Weather covers are available for either horizontal or vertical flow fans.

2 **Canted Roof Curb** Prefabricated roof curbs are available in heavy-duty galvanized steel or aluminum construction, in heights of 8", 12" or 18". The canted curb is provided with a factory installed wood nailer. Curbs are provided with 1.5" of insulation as standard and feature continuously-welded seams for added rigidity and moisture protection. Prefabricated curbs are also available in raised cant, pitched and peak models. Minimum 12" high curbs are recommended for use with motorized dampers.

3 **Extended Lube Lines** Lube lines with grease fittings are extended to the outside of the fan housing on all models.

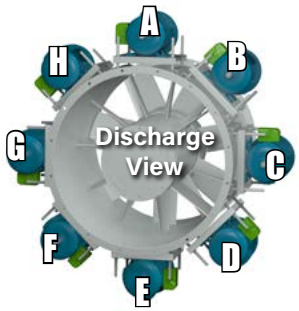
4 **Stack Cap & Hood** Stack caps are provided as a standard accessory on vertical roof mounted configurations. Stack caps feature butterfly type dampers that seal out weather when the fan is shut off. Filtered hood options available. Hoods are designed for either exhaust or supply airflow and can be fitted with Merv 8 throw away filters or aluminum washable filters to remove particulate from the supply airstream.

5 **NEMA 3R Disconnect Switch** Disconnect switches offer superior environmental protection. From waterproofing to hazardous environments, know that you and your equipment are safe. Positive electrical shutoff during fan cleaning or maintenance provides additional safety and peace of mind. For more information about disconnect switches, see page 10.

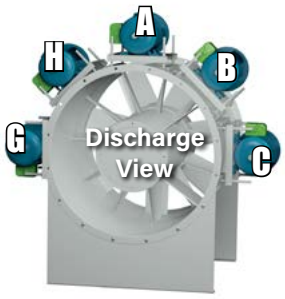
MOUNTING CONFIGURATIONS

Horizontal Construction

Horizontal Base Mounted (HBM) — Support legs are provided at each end of the fan for floor mounting.
Horizontal Ceiling Hung (HCH) — For duct mounted fans, four suspension clips are welded to the fan casing to allow ceiling suspension using rod hangers.
Horizontal (HOR) — For mounting configurations where support legs and suspension clips are not required.



HCH
Horizontal
Ceiling Hung



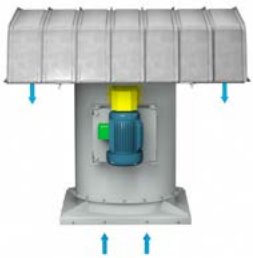
HBM
Horizontal Base
Mounted

HOR
Horizontal
Flange Mounted

Vertical Construction

Floor or Ceiling Mounted (VUI/VUO/VDI/VDO) — Four vertical brackets are welded to either end of the fan housing. Bracket location is determined by airflow direction and support details (see below).
Roof Mounted (VRM) — A curb cap provides weathertight seal for roof curb mounted fans. A stack cap and weather cover are also available for the upblast style roof ventilator.
Vertical (VUN/VDN) — For mounting configurations where support brackets are not required.

VUS
Vertical Upblast
with Stack Cap



VUH
Vertical Upblast
with Hood and
Curb Cap

VDH
Vertical Downblast
with Hood and Curb
Cap

VUI
Vertical Discharge Up,
Floor Mount Support
Brackets On Inlet

VUO
Vertical Discharge Up,
Ceiling Hung Support
Brackets On Outlet

VUN
Vertical Up
No Brackets

VDI
Vertical Discharge Down,
Ceiling Hung Support
Brackets On Inlet

VDO
Vertical Discharge Down, Floor
Mount Support
Brackets On Outlet

VDN
Vertical Down
No Brackets

Canted Roof Curbs

- Constructed of galvanized steel with continuously-welded seams
- Large 3" built-in 45° cant to accommodate roofing material to top of curb. Cant is beveled at corners for better support of roofing material
- Wood nailer (1 1/2") secured to top ledge
- Lined with 1 1/2" fiberglass fire-resistant, sound-absorbing insulation
- Damper shelf standard
- Options: Aluminum construction, burglar security bars, metal liner (galvanized or aluminum), special heights up to 24".

Self-Flashing & Straight-Sided Roof Curbs

- Constructed of galvanized steel with continuously-welded seams
- Wide base plate (flashing) to ensure watertight seal to roof
- Top ledge covered with 3/16" polystyrene gasket (self-flashing) for weather seal and to reduce metal-to-metal conducted noise
- Wood nailer secured to top ledge (straight-sided)
- Lined with 1 1/2" fiberglass fire-resistant, sound-absorbing insulation
- Damper shelf standard
- Straight-sided roof curbs are constructed with the same features as the self-flashing curbs, but are one dimensional to allow for field supplied cants and roofing material to be brought up to the top of the curb
- Options: Aluminum construction, burglar security bars, metal liner (galvanized or aluminum), special heights up to 24", single- or double-pitched curbs for sloping roofs

Self-Flashing Vented Roof Curbs

For High Temperature Applications

- Completely assembled unit, easier to install and less expensive than a field constructed curb
- Constructed of galvanized steel with continuously-welded seams and wide base flashing for watertight seal to roof
- Meets NFPA-96 code requirements
- Top ledge covered with 3/16" polystyrene gasket
- Furnished with ventilation slots

Curb Adapters

- Constructed of galvanized steel with continuously-welded seams
- Top ledge covered with 3/16" polystyrene gasket to reduce metal-to-metal conducted noise and act as a weather seal
- Available in enlarger or reducer (shown) models

DISCONNECT SWITCHES

Disconnect switches provide positive electrical shutoff during fan cleaning or maintenance.

NEMA 1 Disconnect Switch
A NEMA 1 disconnect switch is available shipped loose for field mounting and wiring or factory mounted and wired with ODP or TEFC motors.

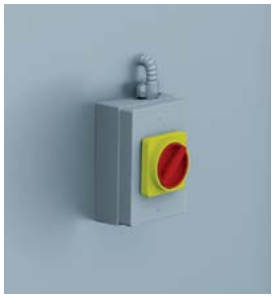
NEMA 3R Disconnect Switch
A NEMA 3R, rain proof, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.

NEMA 4 Disconnect Switch
A NEMA 4, water and dust tight, disconnect is available shipped loose for field mounting and wiring or factory mounted and wired externally.

NEMA 7/9 Disconnect Switch
A NEMA 7/9 disconnect switch is recommended on fans with explosion proof motors. The NEMA 7/9 switch is designed for use with fans operating in hazardous environments. Available shipped loose for field mounting and wiring. (Not shown.)

NEMA 1
Disconnect Switch

NEMA 3R
Disconnect Switch



NEMA 4
Disconnect Switch

TCF
TWIN CITY FAN

ARRANGEMENTS

Arrangement 9 Belt Driven
For applications that require the motor to be out-of-the-airstream or the versatility of a belt driven fan, the Arrangement 9 Model TCTA is the perfect choice. Driven through either a fixed or adjustable V-belt drive system, the exact point of rating can be achieved. Any future change in rating can be accomplished through a simple sheave change. Good for operation up to 200°F as standard, the Arrangement 9 can be customized to handle even the most severe of conditions.

Arrangement 4 Direct Drive
Where space constraints require the use of a complete "in line" fan or the desire is for a simple, dependable fan with minimum maintenance requirements, the direct drive Arrangement 4 is the logical choice. Constructed with the fan impeller mounted directly on the motor shaft, this fan provides premium efficiency with minimal obstructions in the airstream.

Bare Fan Weights (lb)

FAN SIZE	ARR. 9
12B6	61
12B7	79
15B5	79
15B6	98
15B7	121
18B4	93
18B5	112
18B6	135
18B7	158
21B4	128
21B5	150
21B6	173
21B7	224
24B4	195
24B5	218
24B6	269
24B7	335
28B4	254
28B5	305
28B6	370
28B7	444

FAN SIZE	ARR. 9
32B4	346
32B5	412
32B6	485
32B7	646
36B4	461
36B5	534
36B6	695
36B7	875
42B4	728
42B5	889
42B6	1068
48B4	1007
48B5	1186
54B3	1092
54B4	1272
60B3	1357

FAN SIZE	ARR. 4
12D7	65
15D6	86
15D7	97
18D5	103
18D6	115
18D7	130
21D4	133
21D5	137
21D6	149
21D7	176
24D4	173
24D5	193
24D6	215
24D7	261
28D4	227
28D5	260
28D6	300
28D7	347

FAN SIZE	ARR. 4
32D4	298
32D5	343
32D6	391
32D7	493
36D4	391
36D5	438
36D6	541
36D7	670
42D4	619
42D5	722
42D6	851
48D4	841
48D5	970
54D3	930
54D4	1056
60D3	1132

Housing Gauges

FAN SIZE	HOUSING GAUGE
12	14
15	12
18	12
21	12
24	10
28	10
32	10
36	10
42	7
48	7
54	7
60	7

Accessory Weights (lb)

FAN SIZE	BELT GUARD	WEATHER COVER	INLET/ OUTLET SCREEN	INLET BELL	INLET/ OUTLET CONE	COMPANION FLANGE	SUPPORT LEGS		DIS-CHARGE CAP	CURB CAP
							HORIZ. FLOW	VERT. FLOW		
12	4	7	3	8	9	5	10	10	30	15
15	6	11	3	10	11	8	12	10	40	16
18	8	18	4	12	16	10	12	10	55	17
21	10	21	5	13	21	11	20	10	65	23
24	11	23	7	20	30	13	24	17	78	26
28	12	26	8	22	40	15	32	17	98	34
32	14	32	10	25	54	17	47	17	120	45
36	16	34	11	52	82	19	58	17	165	51
42	18	40	13	62	100	25	83	19	230	64
48	21	45	18	70	114	33	97	19	288	72
54	25	56	24	76	128	37	126	26	384	82
60	30	68	33	86	139	41	265	26	400	133

Motor Weights (lb)

FRAME	48	56	143T	145T	182T	184T	213T	215T	254T
ODP	7	11	33	44	71	82	124	144	185
TE	9	14	40	53	85	98	149	173	222

FRAME	256T	284T	286T	324T	326T	364T	365T	404T	405T
ODP	214	266	310	404	452	620	680	869	938
TE	257	319	372	485	542	744	816	1043	1126

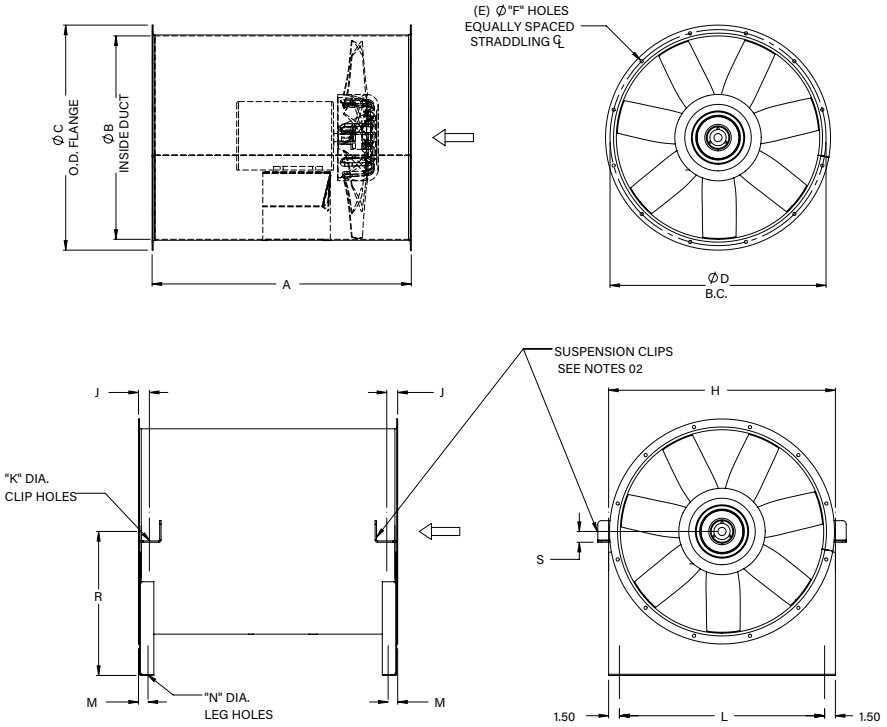
Stack Cap Limits

FAN SIZE	MINIMUM CFM TO OPEN		MAXIMUM CFM*
	STAINLESS	ALUMINUM	
12	1372	1049	2450
15	2132	1630	3320
18	3058	2339	5525
21	4163	3184	7390
24	5426	4150	9625
28	7400	5659	15035
32	9644	7375	17586
36	12184	9317	29730
42	16650	12732	38690
48	21709	16601	48825
54	27404	20956	60140
60	33779	25831	61597

NOTE: The terminal velocity of rain is approximately 2,000 feet per minute. Selections below this point are not recommended if rain entry into the building is a concern.

* Ask about our extra heavy-duty stack cap if your CFM exceeds the maximum CFM.

TCTA, Arrangement 4 – Horizontal Flow



NOTES:
1. Support legs and suspension clips are provided as accessory equipment.
2. Externally mounted conduit box is standard.

FAN SIZE	A HUB RATIO					B	C	D	E	F	H
	3	4	5	6	7						
12	NA	NA	NA	27	27	12.13	15.13	13.88	8	0.44	15.25
15	NA	NA	NA	27	36	15.13	18.13	16.88	8	0.44	18.31
18	NA	27	27	36	36	18.19	21.19	19.88	8	0.44	21.38
21	NA	27	36	36	36	21.19	24.19	22.88	8	0.44	24.38
24	NA	36	36	36	48	24.19	27.19	25.88	12	0.44	27.50
28	NA	36	36	48	48	28.25	31.25	30.00	12	0.44	31.50
32	NA	36	48	48	48	32.25	35.25	34.00	12	0.44	35.50
36	NA	48	48	48	48	36.31	39.31	38.00	16	0.44	39.63
42	NA	48	48	48	NA	42.31	46.31	44.63	16	0.56	45.63
48	NA	48	48	NA	NA	48.38	52.38	50.63	16	0.56	51.75
54	48	48	48	NA	NA	54.44	58.44	56.63	16	0.56	57.75
60	48	48	NA	NA	NA	60.44	64.44	63.38	20	0.56	64.75

FAN SIZE	J	K	L	M	N	R	S	HSG GA	MAXIMUM MOTOR FRAME				
									D3	D4	D5	D6	D7
12	0.94	0.56	12.25	1.00	0.56	9.25	0.75	14	NA	NA	NA	NA	145T
15	1.00	0.56	15.25	1.06	0.56	11.50	0.75	12	NA	NA	NA	145T	184T
18	1.50	0.56	18.25	1.06	0.56	12.50	1.50	12	NA	NA	145T	184T	215T
21	1.50	0.56	21.25	1.06	0.56	15.00	1.50	12	NA	145T	184T	215T	215T
24	1.50	0.56	24.50	1.34	0.56	17.00	1.50	10	NA	184T	215T	215T	256T
28	1.50	0.56	28.50	1.34	0.56	20.00	1.50	10	NA	215T	215T	256T	286T
32	1.50	0.56	33.00	1.34	0.56	23.00	1.50	10	NA	215T	256T	286T	365T
36	2.00	0.81	37.00	1.64	0.81	25.00	1.50	10	NA	256T	286T	365T	405T
42	2.06	0.81	43.75	1.69	0.81	30.00	1.50	7	NA	286T	365T	405T	NA
48	2.06	0.81	49.75	1.69	0.81	34.00	1.50	7	NA	365T	405T	NA	NA
54	2.06	0.81	55.50	1.69	0.81	38.00	1.50	7	365T	405T	NA	NA	NA
60	2.54	0.94	62.00	2.44	0.94	42.50	1.75	7	405T	NA	NA	NA	NA

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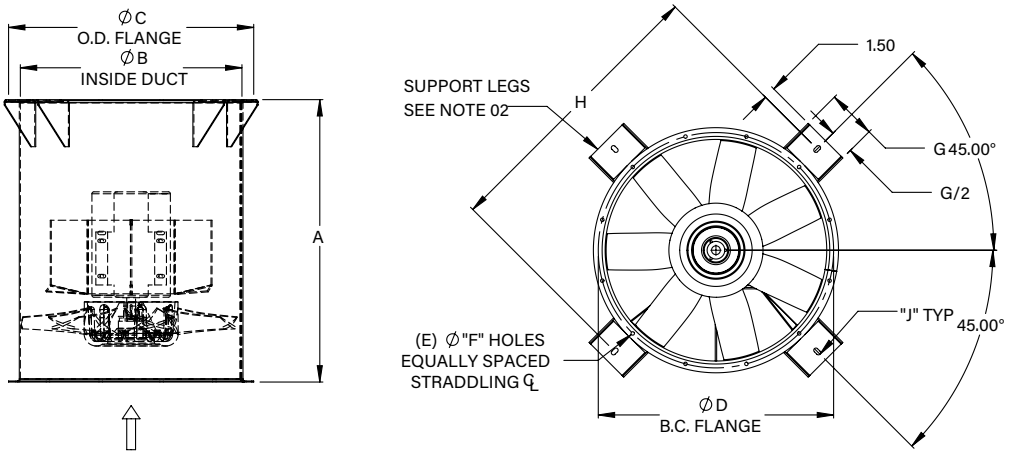
TCTA, Arrangement 4 – Vertical Flow



VUO

VERTICAL UP CEILING HUNG

NOTES:
1. Support legs and suspension clips are provided as accessory equipment.
2. Externally mounted conduit box is standard.

FAN SIZE	A HUB RATIO 3	4	5	6	7	B	C	D	E
12	NA	NA	NA	27	27	12.13	15.13	13.88	8
15	NA	NA	NA	27	36	15.13	18.13	16.88	8
18	NA	27	27	36	36	18.19	21.19	19.88	8
21	NA	27	36	36	36	21.19	24.19	22.88	8
24	NA	36	36	36	48	24.19	27.19	25.88	12
28	NA	36	36	48	48	28.25	31.25	30.00	12
32	NA	36	48	48	48	32.25	35.25	34.00	12
36	NA	48	48	48	48	36.31	39.31	38.00	16
42	NA	48	48	48	NA	42.31	46.31	44.63	16
48	NA	48	48	NA	NA	48.38	52.38	50.63	16
54	48	48	48	NA	NA	54.44	58.44	56.63	16
60	48	48	NA	NA	NA	60.44	64.44	63.38	20

FAN SIZE	F	G	H	J	HSG GA	MAXIMUM MOTOR FRAME HUB RATIO 3	4	5	6	7
12	0.44	4.25	20.13	0.56 HOLE	14	NA	NA	NA	NA	145T
15	0.44	4.25	23.13		12	NA	NA	NA	145T	184T
18	0.44	4.25	26.50	0.56 x 1.00 SLOT	12	NA	NA	145T	184T	215T
21	0.44	4.25	29.50		12	NA	145T	184T	215T	215T
24	0.44	4.25	32.50		10	NA	184T	215T	215T	256T
28	0.44	6.25	36.50		10	NA	215T	215T	256T	286T
32	0.44	6.25	40.50		10	NA	215T	256T	286T	365T
36	0.44	6.25	44.64	0.81 HOLE	10	NA	256T	286T	365T	405T
42	0.56	6.25	51.88		7	NA	286T	365T	405T	NA
48	0.56	6.25	57.88		7	NA	365T	405T	NA	NA
54	0.56	6.25	64.74		7	365T	405T	NA	NA	NA
60	0.56	6.25	70.25	0.94 HOLE	7	405T	NA	NA	NA	NA

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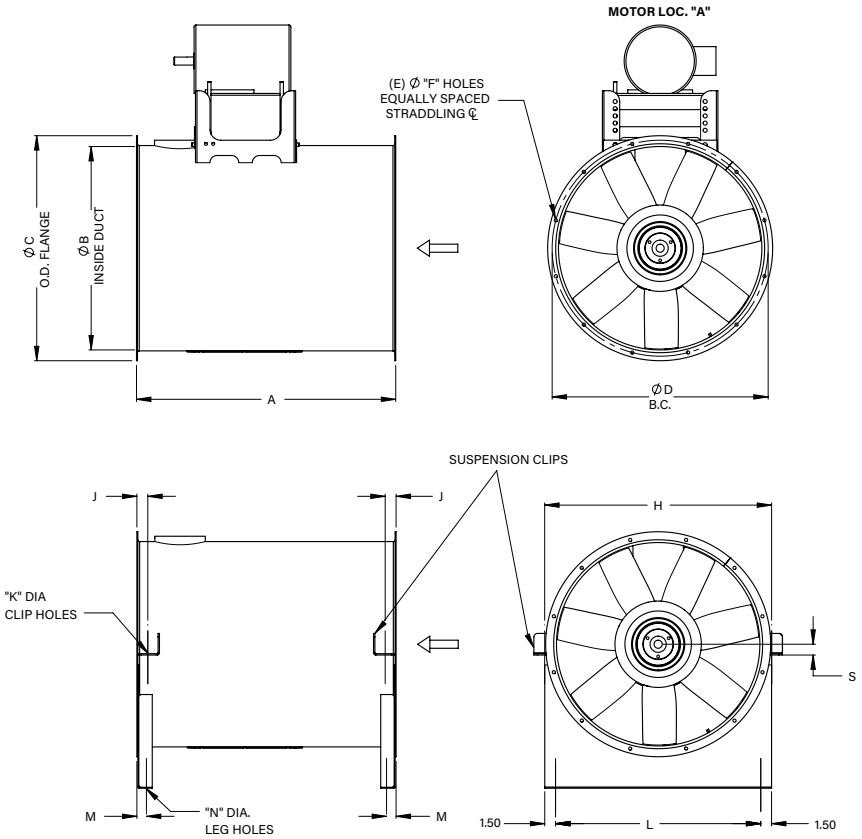
TCTA, Arrangement 9 – Horizontal Flow



NOTES:

1. Support legs and suspension clips are provided as accessory equipment.
2. Motor positions other than 'A' and 'E' will affect suspension clips 'H' and 'J' dimension. Motor location 'D', 'E' and 'F' are not recommended on base mounted units.

FAN SIZE	A HUB RATIO					B	C	D	E	F	H	J
	3	4	5	6	7							
12	NA	NA	NA	27	27	12.13	15.13	13.88	8	0.44	15.25	0.94
15	NA	NA	NA	27	36	15.13	18.13	16.88	8	0.44	18.38	1.00
18	NA	27	27	36	36	18.19	21.19	19.88	8	0.44	21.38	1.50
21	NA	27	36	36	36	21.19	24.19	22.88	8	0.44	24.38	1.50
24	NA	36	36	36	48	24.19	27.19	25.88	12	0.44	27.50	1.50
28	NA	36	36	48	48	28.25	31.25	30.00	12	0.44	31.50	1.50
32	NA	36	48	48	48	32.25	35.25	34.00	12	0.44	35.50	1.50
36	NA	48	48	48	48	36.31	39.31	38.00	16	0.44	39.63	2.00
42	NA	48	48	48	NA	42.31	46.31	44.63	16	0.56	45.63	2.06
48	NA	48	48	NA	NA	48.38	52.38	50.63	16	0.56	51.75	2.06
54	48	48	48	NA	NA	54.44	58.44	56.63	16	0.56	57.75	2.06
60	48	48	NA	NA	NA	60.44	64.44	63.38	20	0.56	64.75	2.54

FAN SIZE	K	L	M	N	R	S	HSG GA	MAXIMUM MOTOR FRAME HUB RATIO				
								3	4	5	6	7
12	0.56	12.25	1.00	0.56	9.25	0.75	14	NA	NA	NA	184T	184T
15	0.56	15.25	1.06	0.56	11.50	0.75	12	NA	NA	215T	215T	215T
18	0.56	18.25	1.06	0.56	12.50	1.50	12	NA	215T	215T	215T	215T
21	0.56	21.25	1.06	0.56	15.00	1.50	12	NA	256T	256T	256T	256T
24	0.56	24.50	1.34	0.56	17.00	1.50	10	NA	256T	256T	256T	256T
28	0.56	28.50	1.34	0.56	20.00	1.50	10	NA	286T	286T	286T	286T
32	0.56	33.00	1.34	0.56	23.00	1.50	10	NA	286T	286T	286T	286T
36	0.81	37.00	1.64	0.81	25.00	1.50	10	NA	326T	326T	326T	326T
42	0.81	43.75	1.69	0.81	30.00	1.50	7	NA	326T	326T	326T	NA
48	0.81	49.75	1.69	0.81	34.00	1.50	7	NA	326T	326T	NA	NA
54	0.81	55.50	1.69	0.81	38.00	1.50	7	365T	365T	NA	NA	NA
60	0.94	62.00	2.44	0.94	42.50	1.75	7	365T	NA	NA	NA	NA

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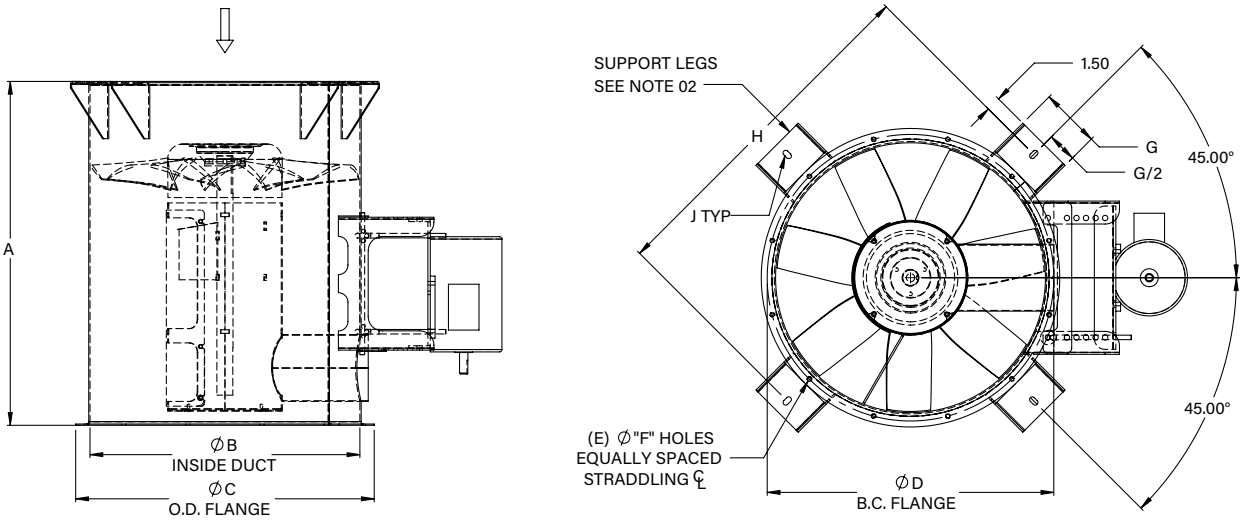
TCTA, Arrangement 9 – Vertical Flow



VDI
VERTICAL DOWN CEILING HUNG

NOTES:
1. Support legs and suspension clips are provided as accessory equipment.
2. Externally mounted conduit box is standard.

FAN SIZE	A HUB RATIO 3	4	5	6	7	B	C	D	E	F
12	NA	NA	NA	27	27	12.13	15.13	13.88	8	0.44
15	NA	NA	27	27	36	15.13	18.13	16.88	8	0.44
18	NA	27	27	36	36	18.19	21.19	19.88	8	0.44
21	NA	27	36	36	36	21.19	24.19	22.88	8	0.44
24	NA	36	36	36	48	24.19	27.19	25.88	12	0.44
28	NA	36	36	48	48	28.25	31.25	30.00	12	0.44
32	NA	36	48	48	48	32.25	35.25	32.00	12	0.44
36	NA	48	48	48	48	36.31	39.31	38.00	16	0.44
42	NA	48	48	48	NA	42.31	46.31	44.63	16	0.56
48	NA	48	48	NA	NA	48.38	52.38	50.63	16	0.56
54	48	48	NA	NA	NA	54.44	58.44	56.63	16	0.56
60	48	48	NA	NA	NA	60.44	64.44	63.38	20	0.56

FAN SIZE	F	G	H	J	HSG GA	MAXIMUM MOTOR FRAME HUB RATIO 3	4	5	6	7
12	0.44	4.25	20.13	0.56 HOLE	14	NA	NA	NA	184T	184T
15	0.44	4.25	23.13		12	NA	NA	215T	215T	215T
18	0.44	4.25	26.45	0.56 x 1.00 SLOT	12	NA	215T	215T	215T	215T
21	0.44	4.25	29.45		12	NA	256T	256T	256T	256T
24	0.44	4.25	32.45		10	NA	256T	256T	256T	256T
28	0.44	6.25	36.50		10	NA	286T	286T	286T	286T
32	0.44	6.25	40.50		10	NA	286T	286T	286T	286T
36	0.44	6.25	44.57		10	NA	326T	326T	326T	326T
42	0.56	6.25	51.81	0.81 HOLE	7	NA	326T	326T	326T	NA
48	0.56	6.25	57.88		7	NA	326T	326T	NA	NA
54	0.56	6.25	64.70		7	365T	365T	NA	NA	NA
60	0.56	6.25	70.20	0.94 HOLE	7	365T	NA	NA	NA	NA

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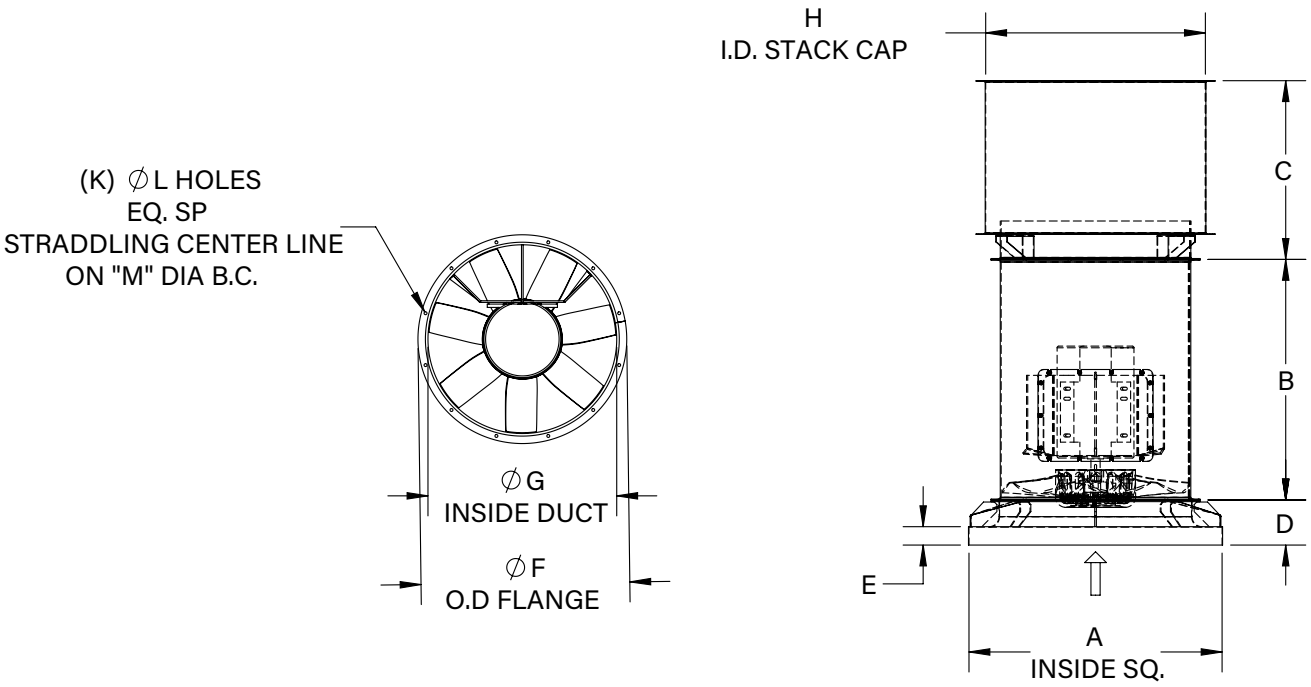
TCTA, Arrangement 4 – Roof Ventilator



NOTE:
1. Externally mounted conduit box is standard.

FAN SIZE	A	B HUB RATIO					C	D	E	F
		3	4	5	6	7				
12	23.88	NA	NA	NA	27	27	16.75	4.50	2.75	15.13
15	24.88	NA	NA	NA	27	36	17.75	5.50	2.75	18.13
18	29.88	NA	27	27	36	36	21.75	5.50	2.75	21.19
21	32.88	NA	27	36	36	36	23.75	6.63	2.75	24.19
24	35.88	NA	36	36	36	48	24.75	6.63	2.75	27.19
28	37.88	NA	36	36	48	48	26.75	6.75	2.75	31.25
32	45.88	NA	36	48	48	48	28.75	6.75	2.75	35.25
36	49.88	NA	48	48	48	48	30.75	7.25	2.75	39.31
42	54.5	NA	48	48	48	NA	33.75	7.75	2.75	46.31
48	61.88	NA	48	48	NA	NA	36.75	7.75	2.75	52.38
54	67.88	48	48	NA	NA	NA	39.75	8.00	2.75	58.44
60	74.94	48	NA	NA	NA	NA	43.75	8.50	2.75	64.44

FAN SIZE	G	H	K	L	M	MAXIMUM MOTOR FRAME				
						D3	D4	D5	D6	D7
12	12.13	18.38	8	0.44	13.88	NA	NA	NA	NA	145T
15	15.13	20.38	8	0.44	16.88	NA	NA	NA	145T	184T
18	18.19	25.38	8	0.44	19.88	NA	NA	145T	184T	215T
21	21.19	26.88	8	0.44	22.88	NA	145T	184T	215T	215T
24	24.19	28.88	12	0.44	25.88	NA	184T	215T	215T	256T
28	28.25	32.88	12	0.44	30.00	NA	215T	215T	256T	286T
32	32.25	38.88	12	0.44	34.00	NA	215T	256T	286T	365T
36	36.31	42.88	16	0.44	38.00	NA	256T	286T	365T	405T
42	42.31	48.88	16	0.56	44.63	NA	286T	365T	405T	NA
48	48.38	54.88	16	0.56	50.63	NA	365T	405T	NA	NA
54	54.44	60.75	16	0.56	56.63	365T	405T	NA	NA	NA
60	60.44	66.75	20	0.56	63.38	405T	NA	NA	NA	NA

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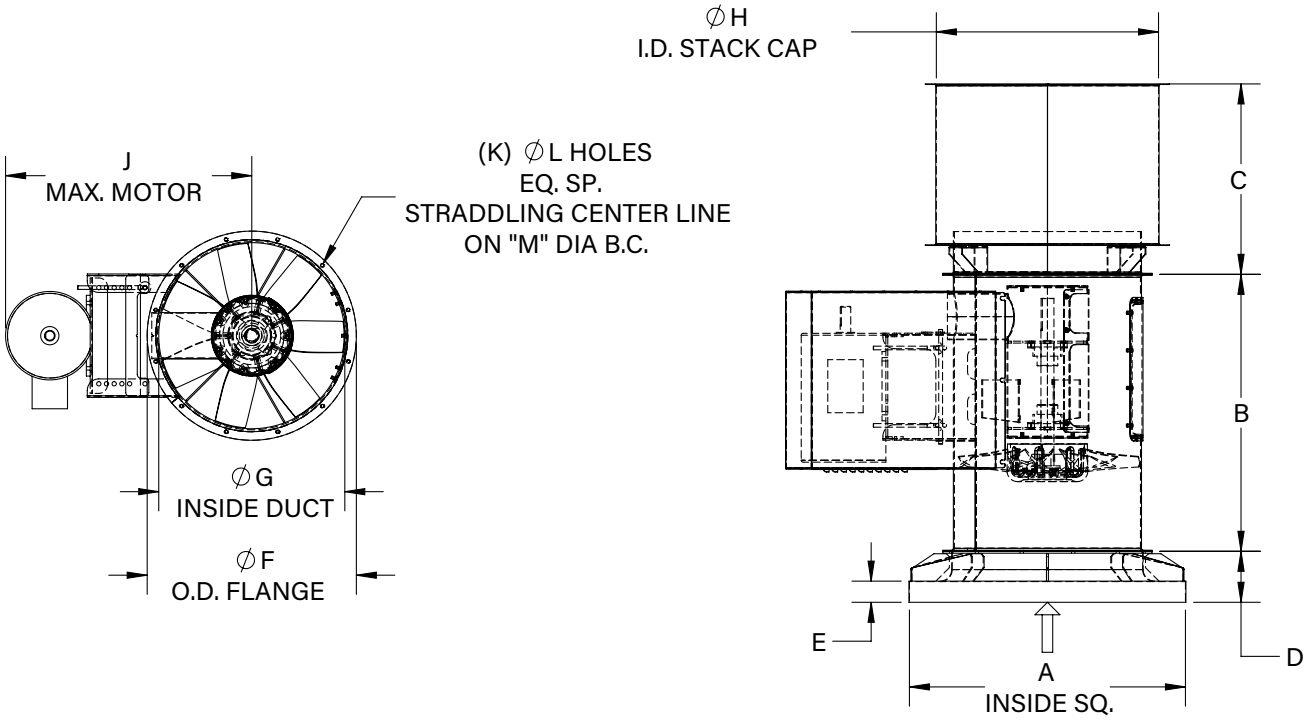
TCTA, Arrangement 9 – Roof Ventilator



FAN SIZE	A	B HUB RATIO					C	D	E	F
		3	4	5	6	7				
12	23.88	NA	NA	NA	27	27	16.75	4.50	2.75	15.13
15	24.88	NA	NA	NA	27	36	17.75	5.50	2.75	18.13
18	29.88	NA	27	27	36	36	21.75	5.50	2.75	21.19
21	32.88	NA	27	36	36	36	23.75	6.63	2.75	24.19
24	35.88	NA	36	36	36	48	24.75	6.63	2.75	27.19
28	37.88	NA	36	36	48	48	26.75	6.75	2.75	31.25
32	45.88	NA	36	48	48	48	28.75	6.75	2.75	35.25
36	49.88	NA	48	48	48	48	30.75	7.25	2.75	39.31
42	54.5	NA	48	48	48	NA	33.75	7.75	2.75	46.31
48	61.88	NA	48	48	NA	NA	36.75	7.75	2.75	52.38
54	67.88	48	48	NA	NA	NA	39.75	8.00	2.75	58.44
60	74.94	48	NA	NA	NA	NA	43.75	8.50	2.75	64.44

FAN SIZE	G	H	J	K	L	M	MAXIMUM MOTOR FRAME HUB RATIO				
							3	4	5	6	7
12	12.13	18.38	19.75	8	0.44	13.88	NA	NA	NA	184T	184T
15	15.13	20.38	20.50	8	0.44	16.88	NA	NA	215T	215T	215T
18	18.19	25.38	27.63	8	0.44	19.88	NA	215T	215T	215T	215T
21	21.19	26.88	31.63	8	0.44	22.88	NA	256T	256T	256T	256T
24	24.19	28.88	34.25	12	0.44	25.88	NA	256T	256T	256T	256T
28	28.25	32.88	38.13	12	0.44	30.00	NA	286T	286T	286T	286T
32	32.25	38.88	41.00	12	0.44	34.00	NA	286T	286T	286T	286T
36	36.31	42.88	43.13	16	0.44	38.00	NA	326T	326T	326T	326T
42	42.31	48.88	47.50	16	0.56	44.63	NA	326T	326T	326T	NA
48	48.38	54.88	53.25	16	0.56	50.63	NA	326T	326T	NA	NA
54	54.44	60.75	56.88	16	0.56	56.63	365T	365T	NA	NA	NA
60	60.44	66.75	60.25	20	0.56	63.38	365T	NA	NA	NA	NA

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Model
TCTA

Fans shall be Model TCTA AXIFAN Tubeaxial Fans as manufactured by Twin City Fan & Blower, Minneapolis, Minnesota. Fans shall be Arrangement 9, V-belt driven with the impeller mounted on a separate shaft and bearings supported completely within an enclosed tube isolated from the high velocity airstream or Arrangement 4, with the impeller mounted directly on the motor shaft and with the impeller and motor assembly enclosed entirely within the fan casing.

PERFORMANCE — Fans shall be tested in accordance with ANSI/AMCA Standard 210 (air performance) and 300 (sound performance) in an AMCA accredited laboratory.

Model TCTA shall be available UL 705 listed. Fans shall bear a permanently attached nameplate displaying model and serial number of the unit for future identification.

HOUSING — Fan housings shall be welded of hot rolled steel. Inlet and outlet flanges are standard.

IMPELLER — The fan impeller shall be a solid one-piece casting of aluminum and shall contain seven blades and an integral center hub. The impeller shall have blades of airfoil shape designed with a variable hub ratio system to allow the selected fan to operate at the highest efficiency possible. Impellers shall be machined to the proper diameter so that blade tip clearance shall be within tolerance necessary to ensure certified fan performance. The impeller shall be secured to the fan/motor shaft with a taper lock bushing.

SHAFT (ARR. 9) — Shafts shall be AISI 1040 or 1045 hot rolled steel, accurately turned, ground, polished and ring-gauged for accuracy. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed.

BEARINGS (ARR. 9) — Bearings shall be heavy-duty, grease lubricated, anti-friction ball or roller, self-aligning, pillow block type and selected for a minimum average bearing life (AFBMA L-50) in excess of 200,000 hours at the maximum fan RPM. All bearings are provided with pre-filled factory extended lubrication lines terminating at the housing exterior.

DRIVE (ARR. 9) — The fan shall be equipped with a (fixed/adjustable) pitch V-belt drive selected to operate the fan at the correct operational RPM. The V-belt drive shall consist of cast iron sheaves and anti-static conducting belts and shall be selected with a (1.2/1.5) safety factor based upon the required brake horsepower of the fan.

The complete fan shaft and bearing assembly is mounted within a steel fabricated inner cylinder. The V-belt drive assembly is extended through a two-piece belt fairing. The belt fairing shall be an aerodynamically shaped tube designed to maximize fan efficiency. The belt fairing is welded continuously to both the inner cylinder that houses the fan shaft and bearings and the fan housing.

MOTOR — Motors for Arrangement 9 fans shall be manufactured in accordance with current applicable standards. Motors shall be foot-mounted, NEMA standard (ODP, TEFC, Explosion-Proof), continuous-duty, ball bearing type with class (B, F) insulation and of cast iron construction when commercially available.

Motors for Arrangement 4 fans shall be foot-mounted, NEMA standard, totally enclosed fan cooled (TEFC), continuous-duty, ball bearing type with class "F" insulation and of cast iron construction when commercially available. For ease in wiring the motor, wiring connections shall be extended to an exterior conduit box located on the exterior of the fan housing. A duplicate motor nameplate shall be mounted on the exterior of the fan adjacent to the fan nameplate. External grease fittings with pre-filled factory extended grease leads shall be supplied for lubrication of the motor bearings on all motors that provide grease fittings.

FINISH — The entire fan assembly, excluding the impeller and shaft, shall be properly washed and pretreated before application of a rust-preventative primer, if called out on the order. After the fan is completely assembled, a finish coat of paint shall be applied to the entire assembly, if called out on the order. The fan shaft shall be coated with a petroleum-based rust protectant.

FACTORY RUN TEST — All fans with motors and drives mounted by Twin City Fan & Blower shall be completely assembled and test run as a unit at the specified operating speed prior to shipment. Each impeller shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. Balance readings shall be taken by electronic type equipment in the axial, vertical and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.


TCF
Twin City Fan

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CENTRIFUGAL ROOF & WALL EXHAUSTERS | CEILING VENTILATORS | GRAVITY VENTILATORS | DUCT BLOWERS
RADIAL BLADED FANS | RADIAL TIP FANS | HIGH EFFICIENCY INDUSTRIAL FANS | PRESSURE BLOWERS
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